



Dart Aerospace Ltd.
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D4021-9**Job Sheet 182162****Part No:** D4021-9**Job Qty:** 200 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/20/18**Job Tracking No:****Due Date:** 8/31/18**Created By:** Jason Leroux**Type:** Stock**Description:**

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A
DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Machining-2		2018/9/12/6 JBD
100	Hardinge	200 pcs	8/31/18	8/31/18	0.00	10.87	Hardinge		mark 2018/8/26 JBD
120	QC	200 pcs	8/31/18	8/31/18	0.00	0.00	QC8		2018-08-27
130	Packaging	200 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-2		2018-08-29
140	QC21-SA	200 Ea	8/31/18	8/31/18	0.00	0.00	QC21		21 AUG 29 2018

Part Op 100 - TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: FOLIO REV: 89
Descriptions: ***MACHINE TO .375" MAX OD ***
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	13.6000 ft (.068 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	14	66	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Bushing	0.380Inches ± 0.030	0.410 0.350		
3	Bushing	0.750Inches ± 0.030	0.780 0.720		

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Container No: S105262



Part: D4021-9

Job No: 182162

Serial No/Batch: S105262

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/26/18